









VIDEO TUTORIAL

(i) Important!

This replacement procedure can be used for: FORD MONDEO III (B5Y) 1.8 16V, FORD MONDEO III Saloon (B4Y) 1.8 16V, FORD MONDEO III Turnier (BWY) 1.8 16V

The steps may slightly vary depending on the car design.

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REQUIRED TOOLS:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Torx bit T55
- Drive socket # 15
- Drive socket # 17
- Drive socket # 18
- Drive socket # 32
- Wheel impact socket #19

- Ratchet wrench
- Torque wrench
- Ball joint puller
- Flat Screwdriver
- Crow bar
- Hammer
- Rubber mallet
- Bush and bearing driver set
- Wheel chock

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AUTODOC recommends:

- Do not re-use the bearing assembly of your Ford Mondeo BWY car.
- The wheel hub bearing replacement procedure is identical for both wheels on the same axle.
- All work should be done with the engine stopped.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1



Secure the wheels with chocks.

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Loosen the wheel mounting bolts. Use wheel impact socket #19.

3

Raise the front of the car and secure on supports.

4



Unscrew the wheel bolts.

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AUTODOC recommends:

• To avoid injury, hold up the wheel when unscrewing the bolts.

5



Remove the wheel.

6



Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.

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Unscrew the caliper bracket fastening. Use a drive socket #15. Use a ratchet wrench.

8

Remove the fastening bolts (2 pieces).

9



Remove the brake caliper together with its bracket.

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AUTODOC recommends:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

10



Remove the brake disc.

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Detach the ABS sensor connector. Use a flat screwdriver.

12



Clean the fastener of the driveshaft. Use a wire brush. Use WD-40 spray.

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Unscrew the fastener connecting the drive shaft to the wheel hub. Use a drive socket #32. Use a ratchet wrench.

14

Remove the fastening nut.

15



Clean the fastener connecting the tie rod end to the steering knuckle. Use a wire brush. Use WD-40 spray.

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Unscrew the end fastening nut to the steering knuckle. Use a drive socket #17. Use a ratchet wrench.

17



Disconnect the tie rod end from the steering knuckle. Use a ball joint puller.

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Clean the fastener connecting the ball joint to the steering knuckle. Use a wire brush. Use WD-40 spray.

19



Unscrew the ball joint fastening to the steering knuckle. Use Torx T55. Use a drive socket #18. Use a ratchet wrench.

20

Remove the fastening bolt.

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Disconnect the ball joint from the steering knuckle. Use a crowbar.

22

Detach the driveshaft from the steering knuckle.

AUTODOC recommends:

- If necessary, use a rubber mallet.
- Make sure that the drive shaft is not unloaded (when the car is jacked).

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Clean the fasteners connecting the shock strut to the steering knuckle. Use a wire brush. Use WD-40 spray.

24



Unscrew the lower fastener connecting the shock strut to the steering knuckle. Use a drive socket #15. Use a ratchet wrench.

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Remove the fastening bolt.

26



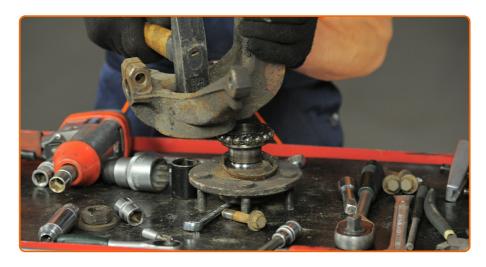
Disconnect the steering knuckle from the shock absorber strut. Use a hammer.

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Remove the steering knuckle together with the hub.

28



Remove the wheel hub from the steering knuckle. Use a bush and bearing driver set. Use a hammer.

29

Pull the bearing inner race out of the wheel hub. Use a hammer.

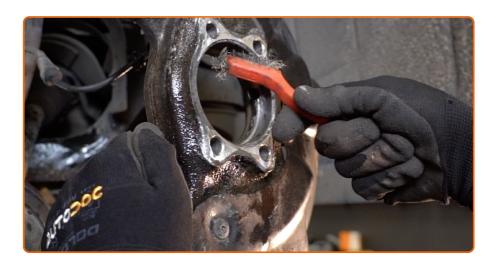
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Press out the wheel hub bearing. Use a bush and bearing driver set.

31



Clean the hub bearing mounting seat. Use a wire brush. Use WD-40 spray.

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Press the new bearing in the steering knuckle. Use a bush and bearing driver set. Use a hammer.

AUTODOC recommends:

- Check to make sure the wheel hub bearing is positioned correctly.
 Avoid its misalignment.
- Stop pressing on the surface of the bearing immediately after it has been fitted into its mounting seat.

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Install the wheel hub on the steering knuckle. Use a bush and bearing driver set.

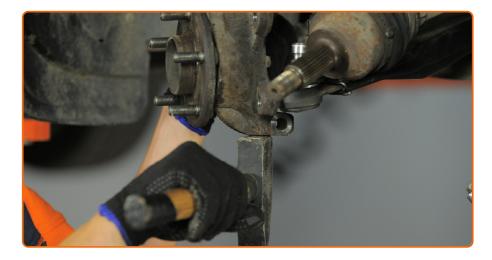
34



Install the steering knuckle with a hub in assembly.

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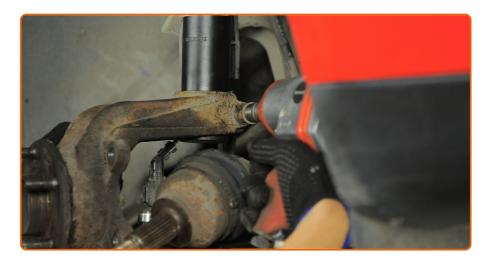


Fix the shock absorber strut on the steering knuckle. Use a hammer.

36

Install the fastening bolt. Use a hammer.

37



Tighten the lower fasteners connecting the shock strut to the steering knuckle. Use a drive socket #15. Use a torque wrench. Tighten it to 65 Nm torque.

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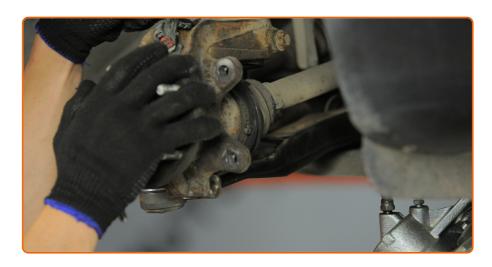


Treat the shock strut fasteners. Use copper grease.

39

Clean the splines of the drive shaft CV joint. Use a wire brush. Use WD-40 spray.

40



Mount the drive shaft into the wheel hub.

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Connect the ball joint to the steering knuckle. Use a crowbar. Use a hammer.

42

Install the fastening bolt. Use a hammer.

43



Tighten the ball joint fastener. Use Torx T55. Use a drive socket #18. Use a torque wrench. Tighten it to 55 Nm torque.

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Attach the ABS sensor connector.

45

Install the fastening nut.

46



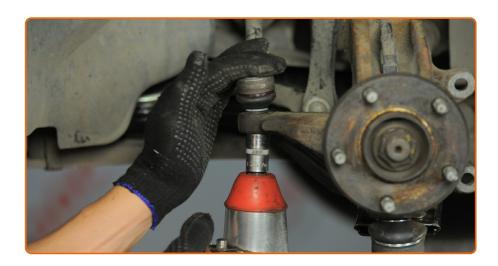
Tighten the drive shaft nut. Use a drive socket #32. Use a torque wrench. Tighten it to 154 Nm torque.

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Connect the tie rod end to the steering knuckle.

48



Tighten the fastening nut connecting the tie rod end to the steering knuckle. Use a drive socket #17. Use a torque wrench. Tighten it to 68 nm torque.

49

Treat the fastener connecting the tie rod end to the steering knuckle. Use copper grease.

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Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.

51



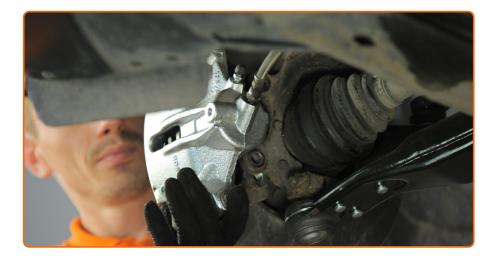
Install the brake disc.

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Clean the mounting seats of the caliper and its bracket. Use a wire brush. Use WD-40 spray.

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Install the brake caliper together with its bracket.

54

Install the fastening bolts (2 pieces).

55



Tighten the brake caliper bracket Use a drive socket #15. Use a torque wrench. Tighten it to 55 Nm torque.

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Treat the surface where the brake disc contacts the wheel rim. Use copper grease.

57



Clean the brake disk surface. Use a brake cleaner.

AUTODOC recommends:

After applying the spray, wait a few minutes.

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Install the wheel.

AUTODOC recommends:

 To avoid injury, hold up the wheel when screwing in the fastening bolts.

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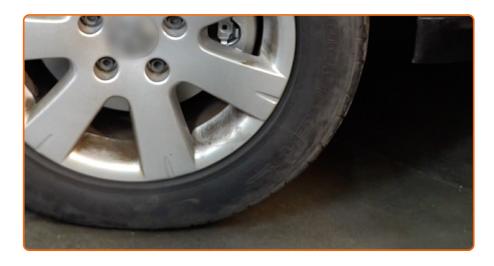
Screw in the wheel bolts. Use wheel impact socket #19.

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Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #19. Use a torque wrench. Tighten it to 120 nm torque.

61



Remove the jacks and chocks.

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DID YOU FIND THESE INSTRUCTIONS HELPFUL?

YES

NO

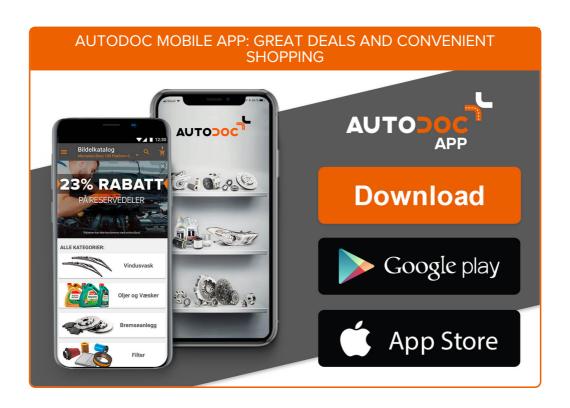


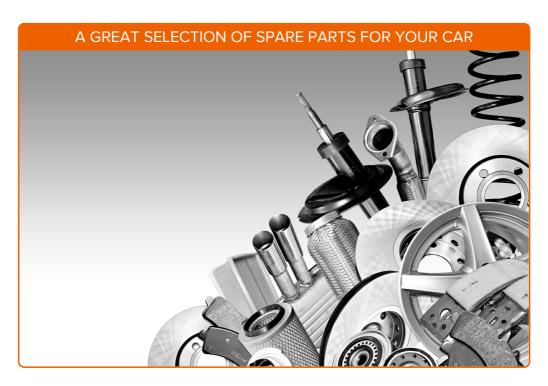
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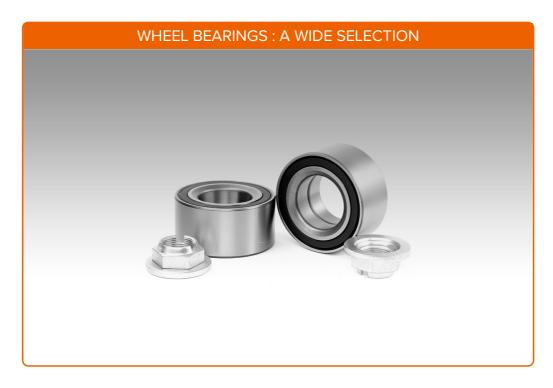




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